

PRODUCT DESCRIPTION



VELCRO® Brand Hook 088 is a European soft & durable textile hook suitable for the most demanding applications. It is a woven medium profile polyamide hook tape guaranteeing a high cycle life that can be opened thousands of times without losing its strength when paired with VELCRO® Brand Loop 001.

VELCRO® Brand Hook 088 is suitable for a wide range of applications in various demanding industries such as Medical, Automotive & Transportation, Military, Packaging, Footwear & Apparel and many others.






Available in multiple colours, widths and converted items and compatible with many application methods such as sewing, welding and VELCRO® Brand adhesives.

PRODUCT CONSTRUCTION

Fastening system	VELCRO® Brand Hook 088
Construction	Woven Fabric
Composition	Polyamide and Synthetic coating
Thickness	1.70 - 2.05mm
Weight	300 g/m ² ± 10%
Widths available + Variations*	16, 20, 25, 30, 38 ± 1mm 50 ± 1.5 mm 100, 107, 150, 160 ± 2mm
Colour available	Check VELCRO® Brand colour chart

* Other widths capabilities upon request

PERFORMANCE CHARACTERISTICS*

	Fastening system	VELCRO® Brand Hook 088
	Peel EN-12242	Minimum: 1.3 N/cm Average: 2.0 N/cm Tested with VELCRO® Brand Loop 001
	Shear EN-13780	Minimum: 7.3 N/cm ² Average: 10.3 N/cm ² Tested with VELCRO® Brand Loop 001
	Tension NF-G91-103	Minimum: 2.5 N/cm ² Average: 5.5 N/cm ² Tested with VELCRO® Brand Loop 001
	Cycle Life EN-1414	50% of the minimum performance 10,000 cycles Tested with VELCRO® Brand Loop 001
	Tensile Strength EN-ISO 13934-1	Minimum: 210 N/cm Average: 300 N/cm

* The average values are only for reference. Suitable performance for a specific intended application should be evaluated by the user.

PRODUCT COMBINATIONS

VELCRO® Brand Hook 088 has been designed to be used with VELCRO® Brand Loop 001 and the VELCRO® Brand adhesives range.

SPECIAL CHARACTERISTICS

Fastening system	VELCRO® Brand Hook 088
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Shrinkage
EN-ISO-6330/EN 12243

Maximum 4% after 3 washes at 60°C



OEKO-TEX®
STANDARD 100 Class II



Tested for harmful substances.
www.oeko-tex.com/standard100



ADDITIONAL PERFORMANCE CHARACTERISTICS



Outdoor use

Since the product is made with polyamide, which has a known tendency to degrade in UV light, **VELCRO® Brand Hook 088** is not recommended for direct, prolonged exposure to UV light.



Resistance to solvents

The polyamide used in these fastening systems is resistant to cleaning with solvents or dry cleaning (e.g. tetrachloroethylene) and to accidental exposure to the most common solvents, but it is not resistant to prolonged exposure and its resistance to fluids used for transport, such as gasoline, motor oil and transmission fluids, has not been tested. We recommend testing the product for its specific application.



Fire resistance

VELCRO® Brand Hook 088 products do not have a flame-retardant properties, so their use in applications that require limited flame propagation is not recommended. For flame-retardant properties refer to the product **VELCRO® Brand Hook 088 FR**.



Water/Moisture resistance

Polyamide in this fastening system is resistant to cleaning with some solvents and to accidental exposure to the most common solvents; however, certain fluids used in transport, such as gasoline, motor oil or transmission fluids can cause degradation, particularly over long periods of time and at elevated temperatures. The product should be tested in use for a specific application.

VELCRO® Brand Hook 088 can lose its properties if it comes in contact with water, and thus uses in water conditions is not recommended.



Sterilisation

These products have not been tested for physical sterilisation (autoclave, steam, gamma rays, etc.) or chemical sterilisation (ethylene oxide, hydrogen peroxide, etc.).

**Colour fastness**

Colour fastness to washing with soap (ISO 105 C-10): Min. 4
Colour fastness to dry-cleaning (ISO 105 D-01): Min. 4
Colour fastness to rubbing (ISO 105 X-12): Min. 4
Colour fastness to water (ISO 105 E-01): Min. 4
Colour fastness to sea water (ISO 105 E-02): Min. 4
Colour fastness to perspiration (ISO 105 E-04): Min. 4
Colour fastness to artificial light (ISO 105-B-02): Min. 5 (dark colours); min. 4 (white and light colours); min 3 (fluor colours)

**Biocompatibility**

Customers have full responsibility to determine the suitability for safety and biocompatibility assessments of **VELCRO® Brand Hook 088**. Summaries of biocompatibility testing results (ISO 10993-5 Cytotoxicity), where available upon request. Customers should perform their own assessments on final products in compliance with applicable regulatory requirements.

**Electrostatic discharge**

VELCRO® Brand Hook 088 has not been tested for electrostatic discharge after opening and closing the fastener. These products must first be tested in applications where electrostatic discharge is a concern.

**Seam strength**

VELCRO® Brand Hook 088 can be applied to several substrates by sewing. A square stitch should be used when possible, but all common stitches also offer adequate strength. The choice of thread will depend on the application and substrate, but it should offer similar strength to stitching.

SUGGESTED APPLICATIONS

Thanks to its high quality and cycle life, **VELCRO® Brand Hook 088** can be used in a wide variety of applications such as:

TRANSPORTATION:

Automotive Interior & accessories, Carpet fixation, Seat Trim covers, Aircraft seating.

**MEDICAL:**

Orthopaedics Braces, Gowns.

**PACKAGING:**

Returnable packaging Applications.

**FOOTWEAR & APPAREL:**

Military uniforms, Fashion & sport garments, Workwear, Shoes & Ski boots.

**INDUSTRIAL & CONSTRUCTION:**

Panel fixation, Signage Cable Management, Furnishing & Curtains, Tents, Sports equipment.



We recommend testing the product before use since the conditions specific to each application may cause differences in performance.



COUNTRY OF ORIGIN

SPAIN

REGULATORY ELEMENTS

For product declarations of conformity on regulatory elements and additional information, contact productcompliance_emea@velcro.com.

PRODUCT USE

The information, statements and comments contained within this document are based on our experience and testing and are believed to be accurate. However, because there are many factors involved in specific applications that can impact end use and performance, product users should always test the product for its ability to meet the requirements of their specific use and method of application.

LIMITED WARRANTY

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